NS-Series, Hydraulic Nut Splitters



Shown: NS-Series Hydraulic Nut Splitters



Power and Precision High Performance Nut Splitter



Blade Cutting Depth Scale

Adjustable cutting depth scale for controlled blade extension, which avoids damage to bolt threads. The scale indicates the bolt range in metric and imperial values on

each cutting head.

- Specially designed to suit standard ANSI B16.5 / BS1560 flanges
- Single-acting (spring return) cylinder
- Tri-blade technology provides three cutting surfaces on a single blade
- · Interchangeable heads provide maximum nut range flexibility
- Preset scale allows controlled blade extension, which avoids damage to bolt threads
- Grip tape and handle included for more secure manoeuvrability
- Nickel-plated cylinder body for excellent corrosion protection and improved durability in harsh environments
- Internal Pressure Relief Valve for overload protection
- CR-400 coupler and dustcap included on all models.



NC-Series, Hydraulic Nut Cutters

The NC-Series models are available featuring an angle-head design for 10 - 75 mm hexagon nuts.





Joint Separation Tools

FS and FSH-Series parallel wedge spreaders provide quick and easy joint separation using hydraulic or mechanical force.





Flange Alignment Tools The ATM-Series provide sat

The ATM-Series provide safe and high-precision flange alignment tools that fit most commonly used ANSI, API, BS and DIN flanges.



 Heavily corroded and weathered nuts are quickly split and removed using a NS-Series Nut Splitter. Page:

234

Hydraulic Nut Splitters



Nut Splitter Sets To provide maximum flexibility,

NS-Series Nut Splitters can also be ordered in sets

(NS-xxxSy). Select Nut Splitter size and pump style from the chart below. To order additional Cutting Heads (NSH-xxxxx), Cylinders (NSC-xxx) or Replacement Blades (NSB-xxx), see Selection Chart below.

SET SELECTION:



Select your pump type

NS Series



<u>Capacity:</u> 917 - 1711 kN <u>Hexagon Nut Size:</u> 70 - 130 mm

70 - 130 1111

Bolt Range: M45 - M90

Maximum Operating Pressure:

700 bar

▼ TOOL-PUMP SET SELECTION CHART

| N | | - 27 | | | | | | | | | |
|---------------------------|----------------------------|---|----------------------|--------------------------------------|--------------------------------------|--------------------------------|-------------------------------|--------------------------------|------------------------------|--|--|
| • | Tool-Pump | V | Pump S | Selection | | Accessories Included | | | | | |
| Nut Splitter Model Nr. | Set Model Nr. | Hand Pump Air Pump Model Nr. Model Nr. | | Cordless Pump (230V) Model Nr. | Electric Pump (230V) Model Nr. | Pressure Gauge Model Nr. | Gauge Adaptor Model Nr. | Hydraulic Hose Model Nr. | Storage Case Model Nr. | | |
| A. | | | A A | No. | | \bigcirc | | 0 | | | |
| NS-70105 | NS-70105SH | P-392 | - | - | _ | GP-10S | GA-2 | HC-7206 | CM-4 | | |
| | NS-70105SA | _ | XA-11G ²⁾ | - | - | 2) | - | HC-7206 | CM-4 | | |
| | NS-70105SCE ¹⁾ | - | - | XC-1202ME | - | GA45GC ³⁾ | | HC-7206 | CM-4 | | |
| | NS-70105SEE ¹⁾ | - | - | - | PUD-1100E | GP-10S | GA-2 | HC-7206 | CM-7 | | |
| NS-110130 | NS-110130SH | P-802 | - | - | - | GP-10S | GA-2 | HC-7206 | CM-4 | | |
| | NS-110130SA | _ | XA-11G ²⁾ | - | - | 2) | - | HC-7206 | CM-4 | | |
| | NS-110130SCE 1) | - | - | XC-1202ME | - | GA45GC ³⁾ | | HC-7206 | CM-4 | | |
| | NS-110130SEE ¹⁾ | - | - | - | PUD-1100E | GP-10S | GA-2 | HC-7206 | CM-7 | | |

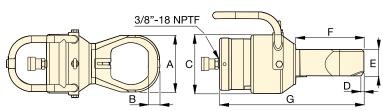
¹⁾ For set with 115 Volt pump application replace last suffix "E" with "B" in model number.

Example : NS-70105SCB (set with XC-cordless pump, 115V);

Example: NS-110130SEB (set with PU-Series electric pump, 115 V)

²⁾ XA-11G air pump features an integrated pressure gauge.

³⁾ See page 134 for GA45GC details.



▼ NUT SPLITTER SPECIFICATIONS

| Bolt Range | Hexagon Nut | Capacity | Oil Capa- | Model Number ²⁾ | Dimensions (mm) | | | | | | À | Cylinder ³⁾ | Cutting Head ³⁾ | Replace- ment Blade | |
|---------------|---------------------|-------------------|--------------------|-------------------------------|-----------------|----|-----|-----|-----|-----|-------|------------------------|-------------------------------|------------------------|---------|
| (| Range ¹⁾ | | city | AP | | | | | | | ((kg) | 1 | \mathbf{Q} | 1. | |
| (mm) | (mm) | ton (kN) | (cm ³) | | A | В | U | U | E | Г | G | (kg) | 2 | 1000 | |
| M45 - M52 | 70 - 80 | 103 (917) | 377 | NS-7080 | 132 | 28 | 180 | 8,0 | 81 | 186 | 412 | 37,0 | NSC-70 | NSH-7080 | NSB-70 |
| M45 - M56 | 70 - 85 | 103 (917) | 377 | NS-7085 | 145 | 30 | 180 | 8,0 | 81 | 196 | 422 | 37,0 | NSC-70 | NSH-7085 | NSB-70 |
| M45 - M64 | 70 - 95 | 103 (917) | 377 | NS-7095 | 160 | 32 | 180 | 8,0 | 81 | 201 | 432 | 38,5 | NSC-70 | NSH-7095 | NSB-70 |
| M45 - M72 | 70 - 105 | 103 (917) | 377 | NS-70105 | 174 | 35 | 180 | 9,0 | 81 | 209 | 443 | 39,5 | NSC-70 | NSH-70105 | NSB-70 |
| M76 - M80 | 110 - 115 | 193 (1711) | 819 | NS-110115 | 189 | 36 | 234 | 3,7 | 111 | 234 | 472 | 69,0 | NSC-110 | NSH-110115 | NSB-110 |
| M76 - M90 | 110 - 130 | 193 (1711) | 819 | NS-110130 | 219 | 41 | 234 | 2,5 | 111 | 242 | 493 | 71,5 | NSC-110 | NSH-110130 | NSB-110 |

¹⁾ Maximum allowable hardness to split is HRc-44. See page 275 for hexagon bolt and nut sizes and related thread diameters.

² NS-Series Nut Splitters ship in two cases: One containing the NSC-Cylinder and one containing the NSH-Cutting Head. Assembly required.

³⁾ Both, the NSH-head and the NSC-cylinder include a cutting blade.

ENERPAC. 231