












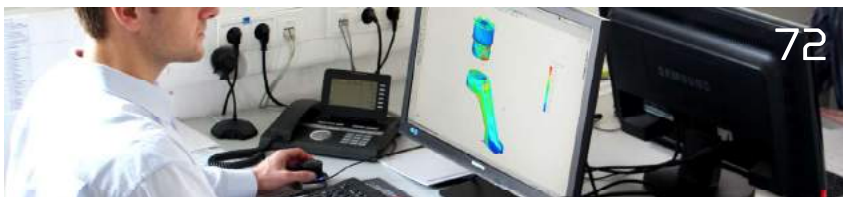
GEDORE TORQUE SOLUTIONS



HIGH-LEVEL CORDLESS TORQUE WRENCH WITH COLOUR DISPLAY



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OUR NEW INNOVATIONS



New generation of the LDA/LAW series ergonomic, powerful and lightweight

With low-maintenance brushless technology and new ergonomic design we present the LDA high-level cordless torque wrench up to 6 000 Nm in a new generation. Intelligent, flexible and smaller than its predecessor whilst lighter and more powerful. The desired torque range can be adjusted in steps. Powerful drive is provided by the efficient and fast brushless motor with 2-speed gearbox and powerful 270 Wh system power.

- › Torque range from 90-6 000 Nm
- › Brushless Technology – low maintenance
- › Stepped torque adjustment
- › Ergonomic handle for safe & non-fatiguing use
- › System power of 270 Wh with three powerful lithium-ion batteries (90 Wh/18 V/5 Ah)
- › Repeatability tolerance less than +/- 3 %
- › Also available in angled versions



See for yourself
– take a look at our new
LDA-Video!

Further information on pages 10–13.
For a detailed, individual presentation of our torque wrench LDA please contact us.





1. Gang		2. Gang	
1	1008 Nm	1	440 Nm
2	1563 Nm	2	508 Nm
3	1864 Nm	3	611 Nm
4	2263 Nm	4	809 Nm
5	2770 Nm	5	1062 Nm
6	3270 Nm	6	1348 Nm
7	3770 Nm	7	1648 Nm



LDA, LAW, LDA/LAW SOLUTION CORDLESS TORQUE WRENCH

LDA



SCOPE OF DELIVERY

- › DEVICE
- › REACTION ARM CRANKED
- › 3 BATTERIES
- › CHARGER
- › TOOL BOX
- › OPERATING MANUAL
- › FACTORY CALIBRATION
CERTIFICATE



LAW



SCOPE OF DELIVERY

- › DEVICE
- › REACTION ARM CRANKED
- › 3 BATTERIES
- › CHARGER
- › TOOL BOX
- › OPERATING MANUAL
- › FACTORY CALIBRATION
CERTIFICATE



CORDLESS TORQUE WRENCH IN NEW GENERATION LDA/LAW SERIES, 90-6000 Nm

System performance: 270 Wh powerful 90 Wh (18 V/5 Ah) lithium-ion battery

Microprocessor-controlled electronics with shut-off function

Brushless Technology low-maintenance

Torque values readable on the label

Ergonomic grip for safe & non-fatiguing use

Stepless torque adjustment

Repeatability +/- 3%

With LED status signal

Automatic device switch-off when torque achieved. Wrench slackens (back off) after torque is applied

Individual GEDORE factory calibration certificate

LAW series

See for yourself – take a look at our new LDA-Video!

2. Gang	
Nm 1	440 Nm
Nm 2	508 Nm
Nm 3	511 Nm
Nm 4	808 Nm
Nm 5	929 Nm
Nm 6	1052 Nm
Nm 7	1145 Nm

The new cordless torque wrench up to 6000 Nm

Even more powerful, intelligent and flexible - and at the same time much smaller and lighter than its predecessor: The new generation of LDA cordless torque wrench with ergonomic grip and low-maintenance brushless technology. With our further developed and proven high level cordless torque wrench, bolting operations can be carried out independently and safely.

It generates torques of up to 6000 Nm with specially manufactured planetary gearboxes. The powerful lithium-ion battery mean that applications at high altitude or in confined spaces are easy overcome. Once the battery is fully discharged, you can switch to electrical operation thanks to the optionally available hybrid cube.



Our secret: Intelligent microprocessor electronics

The heart of the cordless torque wrench is the switch-off electronics with microprocessor control. This allows the tightening torque for each bolting operation to be precisely maintained and ensures stable torque accuracy over the entire discharging cycle of the battery.

Integrated gear protection and processor-controlled safety

The microprocessor prevents gear damage when loosening hard bolted connections. The low-backlash gear with a housing made of high-performance aluminium was specially developed further for this series. An active release function ensures that the wrench automatically releases after work is complete and can thus be easily removed from the bolt.

An unbeatable combination

Battery technology and microprocessor electronics complement each other perfectly. Our microprocessor electronics increases and regulates the battery voltage. Thus, the battery life is extended and the torque kept constant during the operating- cycle.

The scope of delivery of the cordless torque wrench includes a system performance of 270 Wh, consisting of three lithium-ion batteries (90 Wh/18 V/5 Ah).

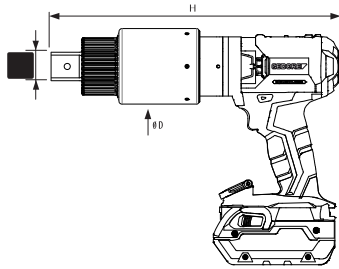
With the latest Brushless Technology, the LDA becomes even more efficient. The brushless motor replaces the brushed universal motor and thus requires less maintenance.

Lies comfortably in the hand

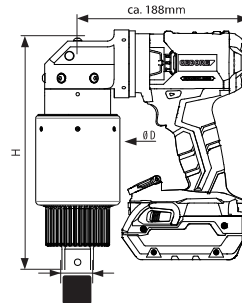
The ergonomic grip is non-slip and fatigue-free in the hand and ensures safe working. The braked 360°-rotating drive unit prevents any injuries to the operator when used in confined spaces.



Technical data



LDA series – straight version



LAW series – angled version

Type	N-m min ^{*1} /max ^{*2}	lbf·ft min ^{*1} /max ^{*2}	~ U/min	■	Ø D mm	H mm	kg ^{*3}
LDA-05	90 - 500	60 - 370	46	3/4"	80	255	3.3
LDA-07	120 - 700	80 - 520	29	3/4"	80	287	3.9
LDA-12	200 - 1200	150 - 890	20	3/4"	80	287	3.9
LDA-15	250 - 1500	180 - 1110	15	1"	88	303	5.0
LDA-22	300 - 2200	220 - 1630	10	1"	90	321	5.6
LDA-32	400 - 3200	290 - 2360	7	1"	88	344	6.1
LDA-40	500 - 4000	370 - 2950	5,5	1"	88	344	6.1
LDA-60	700 - 6000	510 - 4430	3,5	1 1/2"	102	359	7.8
LAW-12	200 - 1200	150 - 890	20	3/4"	80	223	5.2
LAW-22	300 - 2200	220 - 1630	10	1"	90	255	6.9
LAW-32	400 - 3200	290 - 2360	7	1"	88	279	7.3
LAW-40	500 - 4000	370 - 2950	5,5	1"	88	279	7.3
LAW-60	700 - 6000	510 - 4425	3,5	1 1/2"	102	295	9.1

^{*1}Lowest torque in 2nd gear ^{*2}Maximum torque in 1st gear ^{*3}Without reaction arm with battery Battery: 740g
 Vibration is less than 2.5 m/s² The continuous sound pressure as per DIN 455635 is < 80 dB(A)
 Further torque ranges on request. All rights reserved. Subject to modifications without prior notice.



Scope of delivery

- > Device
- > Hand grip (from LAW-60 see page 21)
- > Reaction arm cranked with lock on function made of chrome vanadium steel
- > 3x Lithium-ion battery (90 Wh/18 V/5 Ah)
- > Charger 220-240 V; 50/60 Hz or 110-120 V; 50/60 Hz for USA
- > Tool box
- > Operating instructions
- > Factory calibration certificate

Optional accessories

- > Reaction arm made of light alloy, straight with adjustable locking knob with movable square-end and retaining ring
- > Reaction ring for bespoke reaction arm design
- > Hybrid Cube
- > Car charger for 12 V connection



*USA: Illustration similar



*Illustration similar

*Illustration similar

OUR TORQUE WRENCH IN DIFFERENT BOLTING SITUATIONS

i



Source: MERK Timber GmbH



Metropol Parasol, Sevilla

The new landmark in Seville, Spain, was mounted with the high-torque cordless torque wrench (LDA). A total of 21900 bolted connections were tightened on the wooden construction.

Rhenish lignite mining area

In the Rhenish lignite mining area, complex piping systems run through the openpit mining, which serve for drainage and pollution control. In some areas, steel flanged pipes are being dismantled, which have been used for over 10 years of drainage and installed in the ground. Due to the years of weathering and the resulting corrosion of the bolt connections, disassembly work is often a challenge for these tubes. To solve these bolted connections and to install new lines our LDA is used.



Source: RWE POWER, TAGEBAU HAMBACH



Football stadium TSG Hoffenheim

The roof structure of the football stadium belonging to TSG 1899 Hoffenheim was mounted with our cordless torque wrench.



LDE, LEW

ELECTRIC TORQUE WRENCH

LDE



SCOPE OF DELIVERY

- › DEVICE
- › REACTION ARM CRANKED
- › TOOL BOX
- › OPERATING MANUAL
- › FACTORY CALIBRATION CERTIFICATE



LEW/LAW



SCOPE OF DELIVERY

- › DEVICE
- › REACTION ARM CRANKED
- › TOOL BOX
- › OPERATING MANUAL
- › FACTORY CALIBRATION CERTIFICATE



THE ELECTRIC TORQUE WRENCH

LDE/LEW SERIES, 90 - 13000 Nm

High input voltage and frequency range (200-260V, 47-63Hz), designed for international use



Electronic R/L switching function



Torque values readable on the label



Digital display with visual-acoustic operator guidance for even simpler operation



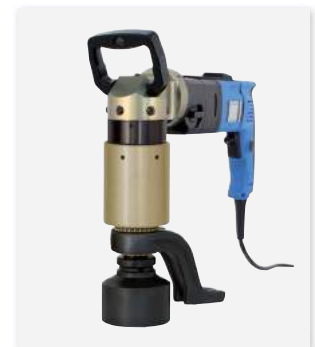
Optional: Torque rotation angle mode



Planetary gear unit with Ceramic-Teflon®-coated tooth flanks



Supplied with individual GEDORE factory calibration certificate



LEW series



Resistant gear unit combined with intelligent electronics

Setting new standards with the robust gear unit housing and intelligent electronics under the display: Service functions such as overload and recalibration are displayed to the user. In default, the display shows the torque level. In addition, if required, the display can be changed from torque level to torque value.

Reliable documentation of results with the bolting module TRACK

The classical electric high-level torque wrench is also available with the TRACK documentation function. Designed for the toughest construction site applications, the inductive data transmission system is used for non-contact transfer of your data to the laptop/PC where you can conveniently edit them further.

Further functions (optional)

Optionally, the electric torque wrench, which is available in straight and angled versions, can be upgraded with a data read-out function, the torque-rotation angle mode and the Nm display function.



More information about documentation modules see pages 54/55



The display and its functions:

Torque mode



Inductive interface



5 digit display



Torque angle rotation mode



Gear display



Unit display



Select button



Enter key



Potentiometer wheel for torque settings and menu navigation



Rotation direction LED to indicate drive direction



HAND GRIP



From version size LDE-70, the electric torque wrench is supplied with a rotating hand grip to facilitate the easy operation of the device.



The hand grip is included from size LEW-60 for the angled electric torque wrenches.



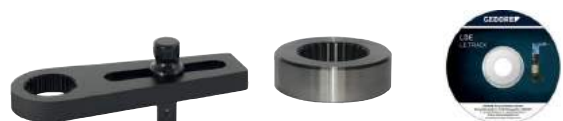
Scope of delivery

- > Device
- > Hand grip (from LDE-70/LEW-60)
- > Reaction arm cranked with lock on function made of chrome vanadium steel
- > Tool box
- > Operating instructions
- > Factory calibration certificate

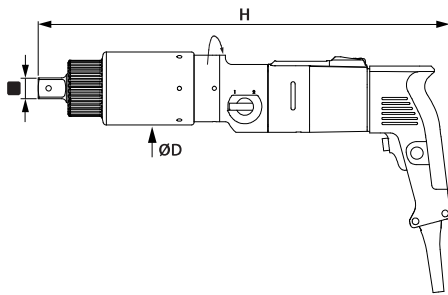


Optional accessories

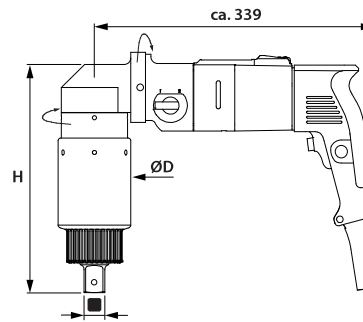
- > Reaction arm made of light alloy, straight with adjustable locking knob with movable square-end and retaining ring
- > Reaction ring for bespoke reaction arm design
- > Module LE.TRACK



Technical data



LDE series – straight version



LEW series – angled version

LDE series - straight version

Type	N·m min ^{*1} /max ^{*2}	lbf·ft min ^{*1} /max ^{*2}	~ U/min	■	Ø D mm	H mm	kg ^{*3}
LDE-05	90 - 500	70 - 370	44	3/4"	80	405	4.5
LDE-075	100 - 750	80 - 550	22	3/4"	80	439	5.0
LDE-15	250 - 1500	180 - 1110	20	1"	88	455	6.1
LDE-28	350 - 2800	260 - 2050	6	1"	88	495	7.3
LDE-40	500 - 4000	370 - 2950	5	1"	88	495	7.3
LDE-60	700 - 6000	520 - 4400	3.5	1 1/2"	102	515	9.2
LDE-70	850 - 7500	630 - 5500	3	1 1/2"	128	531	12.1
LDE-90	1100 - 9000	810 - 6600	2.5	1 1/2"	142	542	14.0
LDE-120	1600 - 13 000	1180 - 9500	2	1 1/2"	174.5	560	20.0

^{*1} Lowest torque in 2nd gear ^{*2} Maximum torque in 1st gear
The continuous sound pressure as per DIN 455635 is 78 dB (A)

^{*3} Without reaction arm

Vibration is less than 2.5 m/s²

Further torque ranges on request. All rights reserved. Subject to modifications without prior notice.

LEW series - angled version

Type	N·m min ^{*1} /max ^{*2}	lbf·ft min ^{*1} /max ^{*2}	~ U/min	■	Ø D mm	H mm	kg ^{*3}
LEW-05	90 - 500	70 - 370	44	3/4"	80	187	5.8
LEW-075	100 - 750	80 - 550	22	3/4"	80	220	6.4
LEW-15	250 - 1500	180 - 1110	20	1"	88	236	7.3
LEW-28	350 - 2800	260 - 2050	6	1"	88	276	8.6
LEW-40	500 - 4000	370 - 2950	5	1"	88	276	8.6
LEW-60	700 - 6000	520 - 4400	3.5	1 1/2"	102	296	10.7
LEW-70	850 - 7500	630 - 5500	3	1 1/2"	128	311	12.9
LEW-95	1100 - 9500	810 - 7000	2.5	1 1/2"	142	323	14.6
LEW-120	1600 - 13 000	1180 - 9500	2	1 1/2"	174.5	340	20.6

^{*1} Lowest torque in 2nd gear ^{*2} Maximum torque in 1st gear
The continuous sound pressure as per DIN 455635 is 78 dB (A)

^{*3} Without reaction arm

Vibration is less than 2.5 m/s²

Further torque ranges on request. All rights reserved. Subject to modifications without prior notice.

THE STEEL STRUCTURE TORQUE WRENCH

The steel structure torque wrench must be light but robust in design for the assembly of bridges or steel construction projects.

We are prepared for such situations.

Decades of experience and development work, combined with the known high quality requirements, are clearly demonstrated by the torque wrenches in this range. As with all series devices, you can rely on the acknowledged torque precision of these special versions.



Technical data

Type	N·m min*1/max*2	lbf·ft min*1/max*2	~ U/min	■	Ø D mm	H mm	kg ^{*3}
LDE-09ST	120 - 900	90 - 670	19.0	3/4"	80	439	5.2
LDE-16ST	300 - 2200	220 - 1620	7.0	1"	88	472	6.6
LDE-28ST	450 - 3200	330 - 2360	6.1	1"	88	495	7.3
LEW-09ST	120 - 900	90 - 670	19.0	3/4"	80	220	6.5
LEW-16ST	300 - 2200	220 - 1620	7.0	1"	88	253	7.9
LEW-28ST	450 - 3200	330 - 2360	6.1	1"	88	276	8.6

*1 Lowest torque in 2nd gear *2 Maximum torque in 1st gear
The continuous sound pressure as per DIN 455635 is 78 dB (A).

*3 Without reaction arm Vibration is less than 2.5 m/s²
All rights reserved. Subject to modifications without prior notice.

Steel Structure Torque Wrench

LDE-/LEW-09ST; Tightening of HV-connections from M12 to M24 (10.9)

LDE-/LEW-16ST; Tightening of HV-connections from M16 to M30 (10.9)

LDE-/LEW-28ST; Tightening of HV-connections from M20 to M36 (10.9)



THE CRANE TORQUE WRENCH

There are applications where torque wrenches have to provide even more power. This includes crane assembly at great heights. The devices in L-version are specially designed for the HV bolted connections on the tower sections of the Liebherr HC and EC models.

We also offer the complete package here for the demanding user. Starting from the gear unit diameter precisely matched to the tower section and conical impact sockets right up to the appropriate reaction arm made of high-performance aluminium.

In addition, higher loosening torques for disassembly, as well as special equipment and torque settings for other crane manufactures are available.



Technical data

Electric/Cordless Torque Wrench

Type	N·m min ^{*1} /max ^{*2}	lbf·ft min ^{*1} /max ^{*2}	~ U/min	■	Ø D mm	H mm	kg ^{*3}
LEW-60L	1200 - 6500	880 - 4800	3.5	1 1/2"	102	296	10.7
LEW-75L	1840 - 7500	1360 - 5535	1.6	1 1/2"	102	317	12.0
LEW-95L	1100 - 9500	810 - 7000	2.2	1 1/2"	138	324	17.7
LAW-75L	950 - 7.500	1.387 - 5.532	2.6	1 1/2"	102	295	11.5

^{*1} Lowest torque in 2nd gear ^{*2} Maximum torque in 1st gear ^{*3} Without reaction arm
All rights reserved. Subject to modifications without prior notice.

Also available as a Heavy Duty version. LEW-60L with increased torque.



Scope of delivery

- > Device
- > Hand grip
- > Reaction arm, HC-Design
- > Tool box
- > Operating instructions
- > Factory calibration certificate



Optional accessories

- > Reaction arm EC-Design
- > SL type impact socket
- > Module LE.TRACK (at LEW)





LPK, LPK-X

PNEUMATIC TORQUE WRENCH

LPK



SCOPE OF DELIVERY

- › DEVICE
- › REACTION ARM CRANKED
- › TOOL BOX
- › OPERATING MANUAL
- › FACTORY CALIBRATION CERTIFICATE



LPK-X



SCOPE OF DELIVERY

- › DEVICE
- › REACTION ARM CRANKED
- › TOOL BOX
- › OPERATING MANUAL
- › FACTORY CALIBRATION CERTIFICATE



THE PNEUMATIC TORQUE WRENCH

LPK SERIES, 80 - 12800 Nm



+ Ergonomic pistol grip made of resistant pressure-cast aluminium

Braked 360°-rotating motor unit for comfortable working with optimal operator safety



Torque values readable on the label



+ Rocker switch for simple change of rotation direction

Planetary gear unit with Ceramic-Teflon®-coated tooth flanks



+ Drop-forged reaction arm made of chrome-vanadium steel for even greater stability



Supplied with individual GEDORE factory calibration certificate



Optional: Maintenance unit



Quiet and accurate torque - even from just 2 bar operating pressure

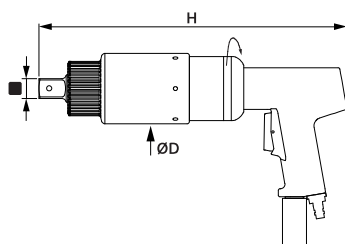
The pneumatic torque wrench functions without vibrations, thus protects the user. Hands on vibration and noise levels are significantly reduced with the GEDORE Torque Solutions GmbH pneumatic torque wrenches. The force is transmitted quietly and precisely from just 2 bar operating pressure via the proven high-performance gear unit to the bolt connection.

Robust pneumatic torque wrench for a wide range of environments

Because of the continuously generated overpressure in the device, the pneumatic torque wrench is particularly resistant when used in extremely dirty or dusty environments. Pressure fluctuations in the supply network are effectively compensated for by the proven maintenance unit comprising of an air filter, oiler and pressure reducers. The device is supplied with a constantly uniform airflow and the torque is constantly maintained.



Technical data



LPK series—pneumatic

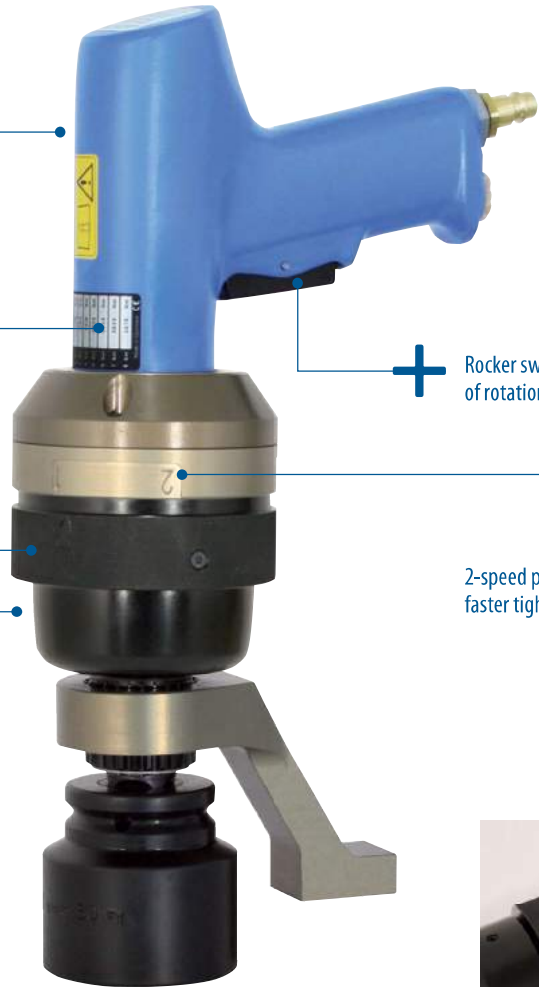
Type	N·m min ^{*1} /max ^{*2}	lbf·ft min ^{*1} /max ^{*2}	~ U/min	■	Ø D mm	H mm	kg ^{*3}
LPK-05	80 - 450	60 - 330	55	3/4"	80	295	3.0
LPK-09	200 - 900	150 - 670	24	3/4"	80	328	3.2
LPK-15	300 - 1500	220 - 1110	12	1"	88	343	4.7
LPK-22	500 - 2200	370 - 1620	7	1"	88	360	5.1
LPK-32	800 - 3200	590 - 2360	4	1"	88	383	5.8
LPK-40	850 - 4200	620 - 3100	4	1"	88	383	5.8
LPK-60	1200 - 6000	880 - 4400	4	1 1/2"	102	400	7.7
LPK-70	1500 - 7000	1110 - 5160	3	1 1/2"	128	416	10.6
LPK-95	2000 - 9500	1470 - 7000	2.5	1 1/2"	142	431	12.5
LPK-120	2500 - 12 800	1840 - 9440	1.5	1 1/2"	174.5	448	18.5

^{*1} Lowest torque at 1.5 bar ^{*2} Maximum torque at 8 bar
The continuous sound pressure as per DIN 455635 is 84 dB(A)

^{*3} Without reaction arm Vibration is less than 2.5 m/s² At 8 bar ca. 1400 l/min.
Further torque ranges on request. All rights reserved. Subject to modifications without prior notice.

THE PNEUMATIC TORQUE WRENCH

LPK-X SERIES, 80 - 4200 Nm



Braked 360°-rotating motor unit for comfortable working with optimal operator safety

Torque values readable on the label


Rocker switch for simple change of rotation direction

Low-backlash high-performance gear unit for reliable, long-term operation

Reduced size and compact construction for extremely confined spaces

2-speed planet gear unit for up to 7-fold faster tightening speed

Supplied with individual GEDORE factory calibration certificate



Scope of delivery

- > Device
- > Reaction arm cranked with lock on function made of chrome vanadium steel
- > Tool box
- > Operating instructions
- > Factory calibration certificate



Optional accessories

- > Reaction arm made of light alloy, straight with adjustable locking knob with movable square-end and retaining ring
- > Reaction ring for bespoke reaction arm design
- > Hose (4m)
- > Maintenance unit





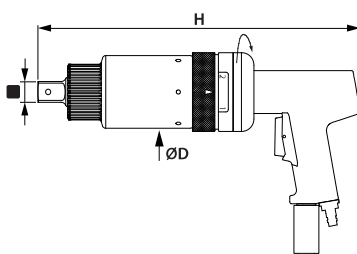
Up to 7 times higher bolting speed

The LPK-X series has a 2-speed planet gear unit. The user can therefore select between rapid and torque mode. The rapid mode drives the bolt in up to the joining torque with a speed up to 300 rpm. It is then possible to switch to the torque mode that tightens the bolt to the precise torque required. Once the required torque has been achieved, the device switches off automatically.

If a torque wrench is not available, bolt connections are usually pre-tightened and then finished off with a torque wrench. These two working steps are combined in the LPK-X, saving working time for the user. In extensive on-site applications, the assembly times can be reduced by up to 30% through the combination of two working steps in one device with the LPK-X.



Technical data



LPK-X series – pneumatic

Typ	N-m min ^{*1} /max ^{*2}	lbf-ft min ^{*1} /max ^{*2}	~ U/min ^{*3}	■	Ø D mm	H mm	kg ^{*4}
LPK-05 X	80 - 450	60 - 330	300	3/4"	80	301	3.0
LPK-09 X	200 - 900	150 - 670	100	3/4"	88	333	4.0
LPK-22 X	500 - 2200	370 - 1620	30	1"	88	367	5.5
LPK-32 X	800 - 3200	590 - 2360	25	1"	88	390	6.2
LPK-40 X	850 - 4200	620 - 3100	20	1"	88	390	7.0

^{*1}Lowest torque in 1st gear at 1.5 bar

^{*2}Maximum torque in 1st gear at 8 bar

^{*3}Maximum speed in 2nd gear

^{*4}Without reaction arm

At 8 bar ca. 1400 l/min. All rights reserved. Vibration is less than 2.5 m/s² The continuous sound pressure as per DIN 455635 is 84 dB(A)

Further torque ranges on request. All rights reserved. Subject to modifications without prior notice.



LKV, LKS

MANUAL SOLUTIONS

LKV



SCOPE OF DELIVERY

- › DEVICE
- › REACTION ARM CRANKED
- › TOOL BOX
- › OPERATING MANUAL
- › FACTORY CALIBRATION CERTIFICATE
- › TORQUE CALCULATOR



LKV-L OR Z



SCOPE OF DELIVERY

- › DEVICE
- › REACTION ARM
- › TOOL BOX
- › OPERATING MANUAL
- › FACTORY CALIBRATION CERTIFICATE
- › TORQUE CALCULATOR



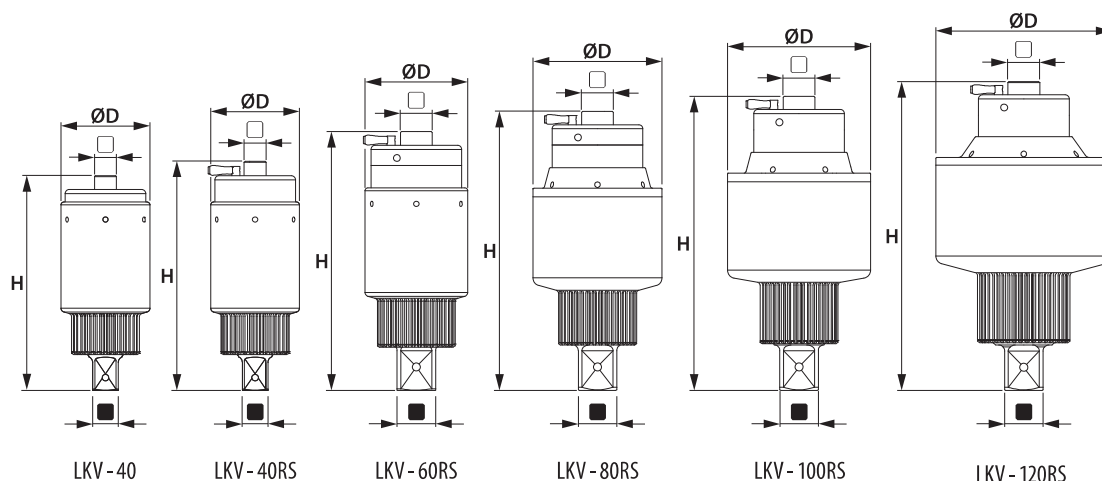
LKS



SCOPE OF DELIVERY

- › DEVICE
- › OPERATING MANUAL

Technical data LKV-40 - LKV-120RS



Type	N-m max	lbf-ft max	N-m min / max ^{*1}	lbf-ft min / max ^{*1}	^{*2}			Ø D mm	H mm	kg ^{*3}
LKV-40	300	220	500-4000	400-2930	1:16	½"	1"	88	212.8	3.9
LKV-40RS	310	230	500-4000	400-2930	1:16	½"	1"	88	226.9	4.2
LKV-60RS	400	300	650-6000	500-4400	1:18	¾"	1½"	102	256.2	6.6
LKV-80RS	420	310	800-8000	600-5870	1:22	¾"	1½"	128	276.5	9.1
LKV-100RS	410	305	1000-10 000	700-7330	1:28.5	¾"	1½"	142	291.5	10.9
LKV-120RS	380	280	1320-13 000	1000-9530	1:39	¾"	1½"	174.5	306	17.0

^{*1} Maximum load limit! Take into account a reserve of ~25% when selecting a device and, where applicable, note increased loosening torques!

^{*2} Approximate data ^{*3} Without reaction arm (except for LKV-550RS device with reaction plate)

Further torque ranges on request. All rights reserved. Subject to modifications without prior notice.



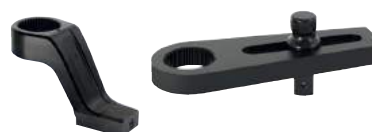
Scope of delivery

- › Device
- › Reaction arm cranked with lock on function made of chrome vanadium steel (up to LKV-80 RS)
- › Tool box
- › Operating instructions
- › Factory calibration certificate
- › Torque calculator



Optional accessories

- › Reaction arm cranked with lock on function, made of light alloy with protective cap made of steel (from LKV-100RS)
- › Reaction arm made of light alloy, straight with adjustable locking knob with moveable square-end and retaining ring (up to LKV-80RS)



Mechanical, hand operated torque multiplier for controlled tightening and untightening of bolt-connections

Housing and gear unit

The housing and gear unit are the innovations in this series. A new production method was created, based on nature. The housing is therefore approx. 30 % lighter but still sturdy.

At the same time, the ceramic-Teflon® coating enables minimum device lubrication. While conventional lubricated torque multipliers decrease in performance (efficiency) when the outside temperatures are colder, due to the increasing tenacity of the grease, this unit operates independently of the temperature.

Non-destructive overload protection

The 40-120RS models are equipped with a non-destructive overload safety mechanism. This patent-filed innovation represents real cost savings for the user. The basis of this extra feature is a highly-dynamic, pre-tensioned slip-coupling. As soon as the maximum permissible input torque is exceeded, the „Slipper“ triggers with a clearly audible acoustic noise.

The torque multiplier is not damaged so that normal operation can be started again. This means that no assembly downtimes occur and the safety of the operator is actively supported.

Certified safety

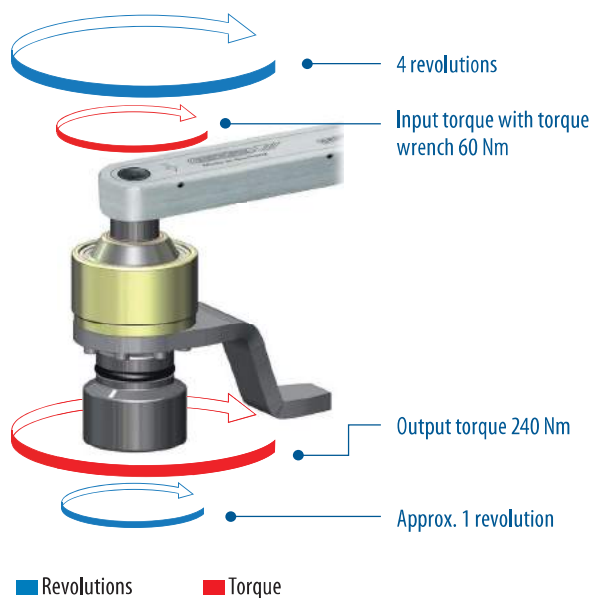
A completely new benefit for the torque multiplier is the individual factory calibration certificate for each device. This has never been the case before. This allows bolting operations to be implemented at a high level of torque precision. The torque tables on the devices display the standard torque for HV bolts. The tables can also be modified on request to the individual torques of the operator.



THE FUNCTION PRINCIPLE



Torque - Speed



The image demonstrates the principle of torque multiplication. Let us assume a 60 Nm input torque and a 240 Nm output torque. At a 1:4 ratio, 4 revolutions are needed at the input for 1 revolution with a 240 Nm torque to be obtained at the output.

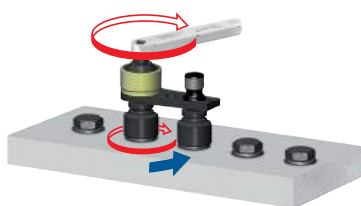
This is based on the physical formula:

$$\text{Power} = \text{torque} \times \text{revolution}$$

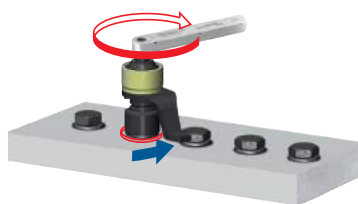
With gear efficiency deducted, the output power can be considered as a constant equal to the input power. Thus multiplication of the torque can only be obtained from an increased number of revolutions at the input.

Force and reaction

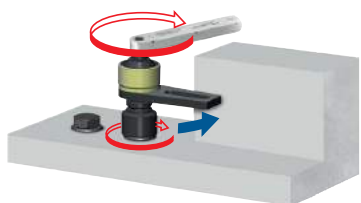
When working with a torque multiplier, torsion wind-up is built up in the gear while the bolt is tightened. This stress must be reduced. A reaction absorbed by reaction arm and thrust bearing is produced.



Reaction arm made of light alloy, straight with adjustable locking knob with slave square: The reaction acts on the adjacent impact socket



Reaction arm cranked: The reaction acts on the adjacent bolt connection



Reaction arm straight without adjustable reaction square drive: The reaction acts on the wall. However, the resulting tilting moment means that the maximum permitted torque is reduced by 20%.



THE TORQUE MULTIPLIER SERIES LKV, 50 - 1300 Nm



Scope of delivery

- › Device
- › Reaction arm cranked with lock on function made of chrome vanadium steel
- › Tool box
- › Operating Instructions
- › Factory calibration certificate
- › Torque calculator



Optional accessories

- › Reaction arm made of light alloy, straight with adjustable locking knob with slave square and retaining ring
- › Replacement sun wheel (replacement part)



TECHNICAL DATA LKV-12



Small, easy to handle, light and sturdy

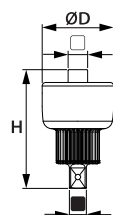
The smallest torque multiplier in this series is particularly suitable for maintenance purposes and in workshops. The little power packet has been reduced to the smallest possible dimensions without losing any robustness or torque power. It is equipped with an offset reaction arm and can be retrofitted with a straight reaction arm.

The sun gear acts as a predetermined breaking point if the device is overloaded. This protects both the operator and the device. The sun gear can be easily and rapidly replaced by the operator. Assembly and cost outlay remain low.



The optimal on-board tool

The LKV-12 has small dimensions and can fit in a pocket. This device is highly suitable for use as an on-board tool in utility or construction site vehicles. It can be stored in the vehicle in a stable transport case. Due to the minimum lubrication of the gear unit, the device is not effected by temperature changes and can be operated without problems even at freezing temperatures.



Type	N-m max	lbf-ft max	N-m min / max ^{*1}	lbf-ft min / max ^{*1}	^{*2}			Ø D mm	H mm	^{*3}
LKV-12	270	200	50 - 1300	40 - 950	1:5	1/2"	3/4"	80	132.5	1.3

^{*1} Maximum load limit! Take into account a reserve of ~25% when selecting a device and, where applicable, note increased loosening torques!

^{*2} Approximate data ^{*3} Without reaction arm

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THE TORQUE MULTIPLIER SERIES LKV, 100 - 2800 Nm

Lightweight, high-performance aluminium housing is 30 % lighter than a steel one



Fixed reaction arm in straight or cranked version



Output square as overload protection for gear unit protection



Supplied with individual GEDORE factory calibration certificate



Series LKV-20L/28L



Scope of delivery

- > Device
- > Reaction arm cranked or straight (screwed to the device)
- > Tool box
- > Operating Instructions
- > Factory calibration certificate
- > Torque calculator



Replacement parts

- > Replacement square drive for LKV-20
- > Replacement square drive for LKV-28



TECHNICAL DATA LKV-20/28



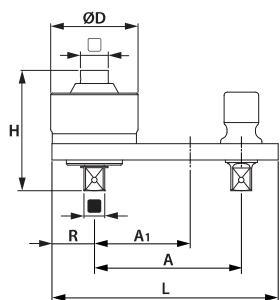
Popular for flange bolt connections:
LKV-20/28L

The positioning of the torque multiplier must be implemented easily and rapidly, particularly for flange bolt connections. The LKV-L is equipped with a fixed straight reaction arm and is therefore a complete solution for flange bolt connections. The required spacing between two bolts can be rapidly and easily set using the adjustable reaction square, accelerating work.

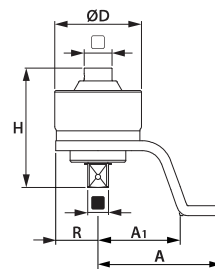


Practical and easy to handle:
LKV-20/28Z

The LKV-Z series is particularly suitable for mechanical and plant engineering, maintenance and the transport industry. This series also has a fixed reaction arm, but cranked version. The gear unit is protected against overload with a shearing square which can be easily replaced.



LKV-L



LKV-Z

Type	N-m max	lbf·ft max	N-m min / max ^{*1}	lbf·ft min / max ^{*1}	: ^{*2}			A mm	A ₁ mm	Ø D mm	H mm	R mm	L mm	kg ^{*3}
LKV-20L	580	430	100 - 2000	70 - 1500	1:4	¾"	1"	152	73	88	131	43	220	1.8
LKV-20Z	580	430	100 - 2000	70 - 1500	1:4	¾"	1"	150	100	88	131	43	194	1.8
LKV-28L	550	410	500 - 2800	400 - 2050	1:5.5	¾"	1"	199	83	106	146	52	275	2.4
LKV-28Z	550	410	500 - 2800	400 - 2050	1:5.5	¾"	1"	151	101	106	146	52	204	2.4

^{*1} Maximum load limit! Take into account a reserve of ~25% when selecting a device and, where applicable, note increased loosening torques!

^{*2} Approximate data ^{*3} Without reaction arm

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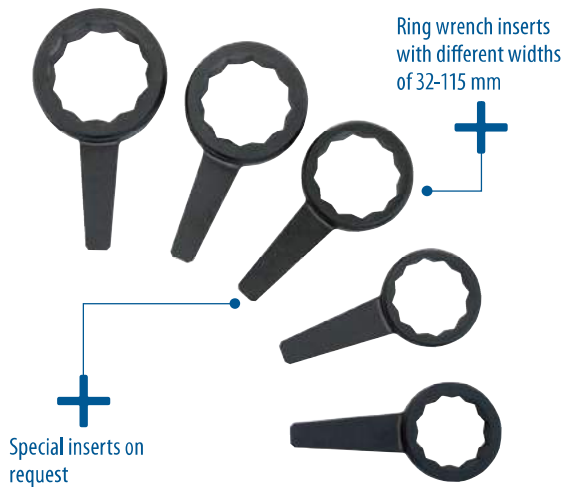


THE COUNTER WRENCH

LKS SERIES, RSW 32 - 115 mm



Optional ring wrench inserts
RSW 32-115mm





Danger to assembly personnel must be avoided

Every user knows the problems and dangerous situations that can arise when counter-holding while a bolted connection is being tightened. The wrench used for counter-holding can often rotate with unpredictable torques, block or jump off. Once the bolting operation is complete, it often needs to be levered off or even knocked off.

The danger of injury for the assembly personnel is very high here and the risk of damaging neighbouring components or the tools is also significant. The results can be irritating, time loss and assembly downtimes.

Frequently copied, but never matched

The patented mechanism of the GEDORE counter wrench is unique. Only the precise interplay of the individual components ensures correct and problem-free function. Cheaper copies can bend or stick under large loads. The ring inserts are made of forged chrome-vanadium steel as of size 70.

The solution: The GEDORE Counter Wrench

Equipped with the appropriate insert, the device utilises a thrust bearing and absorbs the driving torque with the integrated mechanics. Following completion of the bolting operation, a simple press of the lever and the counter-wrench can be rapidly and easily released.



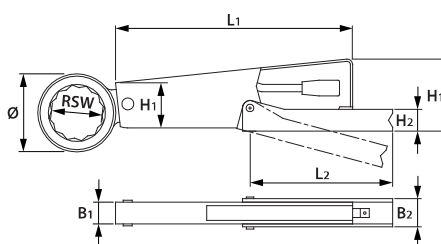
Technical data

Type	L ₁ mm	B ₁ mm	H ₁ mm	L ₂ mm	B ₂ mm	H ₂ mm	⚖️
LKS	310	27	65/95	190	38	30	2.6 / 0.4 ^{*1}

^{*1} Plus reaction element

Ring wrench inserts type RSW

RSW mm	Ø ^{*2} mm	RSW mm	Ø ^{*2} mm	RSW mm	Ø ^{*2} mm
32	54	60	94	90	152
36	54	65	104	95	152
41	60	70	110	100	155
46	75	75	115	105	172
50	80	80	126	110	172
55	88	85	130	115	172



^{*2} Head diameter (Ø similar DIN 7444)

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WORK LOGGED AND CONTROLLED WITH THE BOLTING SOFTWARE

Increasing safety and quality requirements make it necessary to prove the quality of each individual fitting.

With the software modules, bolted connections can not only be predefined and saved, but also logged for quality-assured archiving.

Documentation module TRACK for quality assurance

With the module TRACK bolting processes can be traced. During the bolting work, the data is logged and then exported to the PC. A bolting protocol can be created and saved as Adobe PDF or Microsoft Excel file.

This ensures that all bolts have been bolted with the correct settings. The encrypted log file ensures that manipulation of the data is excluded.

GEDORE

Bolted Screw Protocol

Master data

Personal Number	Project Number
Date	
Application Type	Subassembly Department
ID No. bolt	Quantity
Tool	Serial Number

LHD-75

Tightening process
Torque tightening

Evaluation

Legend Status:
AB = cancel, ÜL = overloading, TEMP = excess temperature, i.O = OK, n. i. O = not OK

No.	Date	Time	R/L	Target torque [Nm]	Actual torque [Nm]	Typical bolt	Status
1	22.01.2018	8:57:35	R	2800	2887	M36	i.O.
2	22.01.2018	13:14:04	R	8000	7957	M56	i.O.
3	22.01.2018	13:14:18	R	8000	7900	M56	i.O.
4	22.01.2018	13:16:07	R	8000	7957	M56	i.O.
5	22.01.2018	13:19:00	R	8000	7992	M56	i.O.
6	22.01.2018	13:19:27	R	6500	6510	M48	i.O.
7	22.01.2018	13:19:40	R	6500	6503	M48	i.O.
8	22.01.2018	13:54:58	R	8000	8013	M56	i.O.
9	22.01.2018	13:55:14	R	8000	8002	M56	i.O.
10	22.01.2018	13:55:30	R	8000	6989	M56	ÜL
11	22.01.2018	13:55:55	R	8000	7156	M56	ÜL
12	25.01.2018	7:57:39	R	3010	3112	M39	i.O.
13	25.01.2018	8:02:43	R	8000	8015	M56	i.O.
14	25.01.2018	8:03:12	R	8000	0	M56	AB
15	25.01.2018	8:03:32	R	8000	8021	M56	i.O.
16	25.01.2018	8:03:46	R	8000	8004	M56	i.O.
17	25.01.2018	8:04:05	R	8000	8021	M56	i.O.
18	25.01.2018	8:04:21	R	8000	8004	M56	i.O.
19	25.01.2018	8:04:38	R	8000	7452	M56	ÜL
20	25.01.2018	8:04:57	R	8000	7276	M56	ÜL
21	25.01.2018	8:05:17	R	8000	7108	M56	ÜL
22	25.01.2018	8:06:41	R	2900	2912	M39	i.O.
23	25.01.2018	8:12:06	R	8000	8012	M56	i.O.
24	25.01.2018	8:12:24	R	8000	8026	M56	i.O.
25	25.01.2018	8:12:42	R	8000	8010	M56	i.O.
26	25.01.2018	8:14:30	R	6500	6521	M48	i.O.
27	25.01.2018	8:14:46	R	6500	6547	M48	i.O.
28	25.01.2018	8:15:00	R	6500	6523	M48	i.O.
29	25.01.2018	8:15:20	R	6500	6508	M48	i.O.
30	25.01.2018	8:15:35	R	6500	6557	M48	i.O.
31	25.01.2018	8:21:24	R	5000	5055	M45	i.O.
32	25.01.2018	8:21:38	R	5000	5034	M45	i.O.
33	25.01.2018	8:21:50	R	5000	5050	M45	i.O.
34	25.01.2018	8:22:03	R	5000	5063	M45	i.O.
35	25.01.2018	8:22:19	R	5000	5030	M45	i.O.
36	25.01.2018	8:22:32	R	5000	5050	M45	i.O.
37	25.01.2018	8:33:03	R	5000	5013	M45	i.O.
38	25.01.2018	8:33:17	R	5000	5030	M45	i.O.
39	25.01.2018	8:33:30	R	5000	5013	M45	i.O.
40	25.01.2018	8:33:50	R	6500	6513	M48	i.O.
41	25.01.2018	8:34:23	R	8000	8045	M56	i.O.
42	25.01.2018	8:34:44	R	4500	4503	M42	i.O.
43	25.01.2018	8:34:57	R	4500	4506	M42	i.O.

Original printed with GEDORE bolting software.

1 Detailed information

2 Log of bolting with device-specific documentation values:

- Date / time of each bolt
- Tightening process
DA – Torque tightening
DW – Torque angle tightening
- TARGET torque
- ACTUAL torque
- Typical bolt
- Bolted connection status
i. O – OK
n. i. O – not OK
AB – cancel
ÜL – overloading
TEMP – excess temperature



Authentic check icon is displayed in the bolting software



3 Forgery-proof – only original protocols are provided with this line. Manipulated documents are therefore excluded.

Quality management module QS for definition and documentation

The QS module is suitable for all companies who need to define and document bolting cases according to quality management specifications.

The bolted connections and values are pre-defined on the PC using our bolting software. Here any number of bolted connections can be defined and stored. These are then loaded via the interface to the device and stored in a database.

The operator can only select from the stored bolting cases on the device. After the bolting process, the results of each bolt are loaded back to the PC and documented via the software as a Bolted Screw Protocol. For more detailed information, see the TRACK module (p. 54).

Define bolting case

- 1 Detailed master data of your bolting case (including selection of tools) and four freely selectable fields
- 2 Selection of the desired tightening process
- 3 Entering the specifications of the bolting case
- 4 Definition of control parameters and error management

Data export to device

- 1 Bolting database
- 2 Selection of one or more bolting cases, which would like to be exported to the device
- 3 Export to device or delete from device
- 4 Current bolting cases on the device

Display status during data exports

Bolting software modules for the following devices available:

	LDE/LEW	LHU Solution	LDB	LHD	
Modul TRACK	+	+	+	+	+ Optional available
Modul QS	-	+	-	+	- Not possible



GEDORE

MAX. TORQUE
MAX. SPEED
MAX. CURRENT

MAX. TORQUE
MAX. SPEED
MAX. CURRENT

ITEM	DESCRIPTION	UNIT	VALUE
1	TORQUE	Nm	10.0
2	SPEED	rpm	1500
3	CURRENT	A	10.0
4	TEMPERATURE	°C	25.0
5	VIBRATION	mm/s	0.5
6	ACCELERATION	m/s²	1.0
7	DISPLACEMENT	µm	10.0
8	STRESS	MPa	100.0
9	STRAIN	µε	1000.0
10	FORCE	N	100.0
11	DISPLACEMENT	mm	1.0
12	ANGLE	°	1.0
13	TORQUE	Nm	10.0
14	SPEED	rpm	1500
15	CURRENT	A	10.0
16	TEMPERATURE	°C	25.0
17	VIBRATION	mm/s	0.5
18	ACCELERATION	m/s²	1.0
19	DISPLACEMENT	µm	10.0
20	STRESS	MPa	100.0
21	STRAIN	µε	1000.0
22	FORCE	N	100.0
23	DISPLACEMENT	mm	1.0
24	ANGLE	°	1.0

LDP, LTC

TORQUE TESTING BENCH TECHNOLOGY

LDP



SCOPE OF DELIVERY

- › DEVICE
- › SOFTWARE
- › OPERATING MANUAL
- › FACTORY CALIBRATION
CERTIFICATE FOR TORQUE SENSORS

LTC



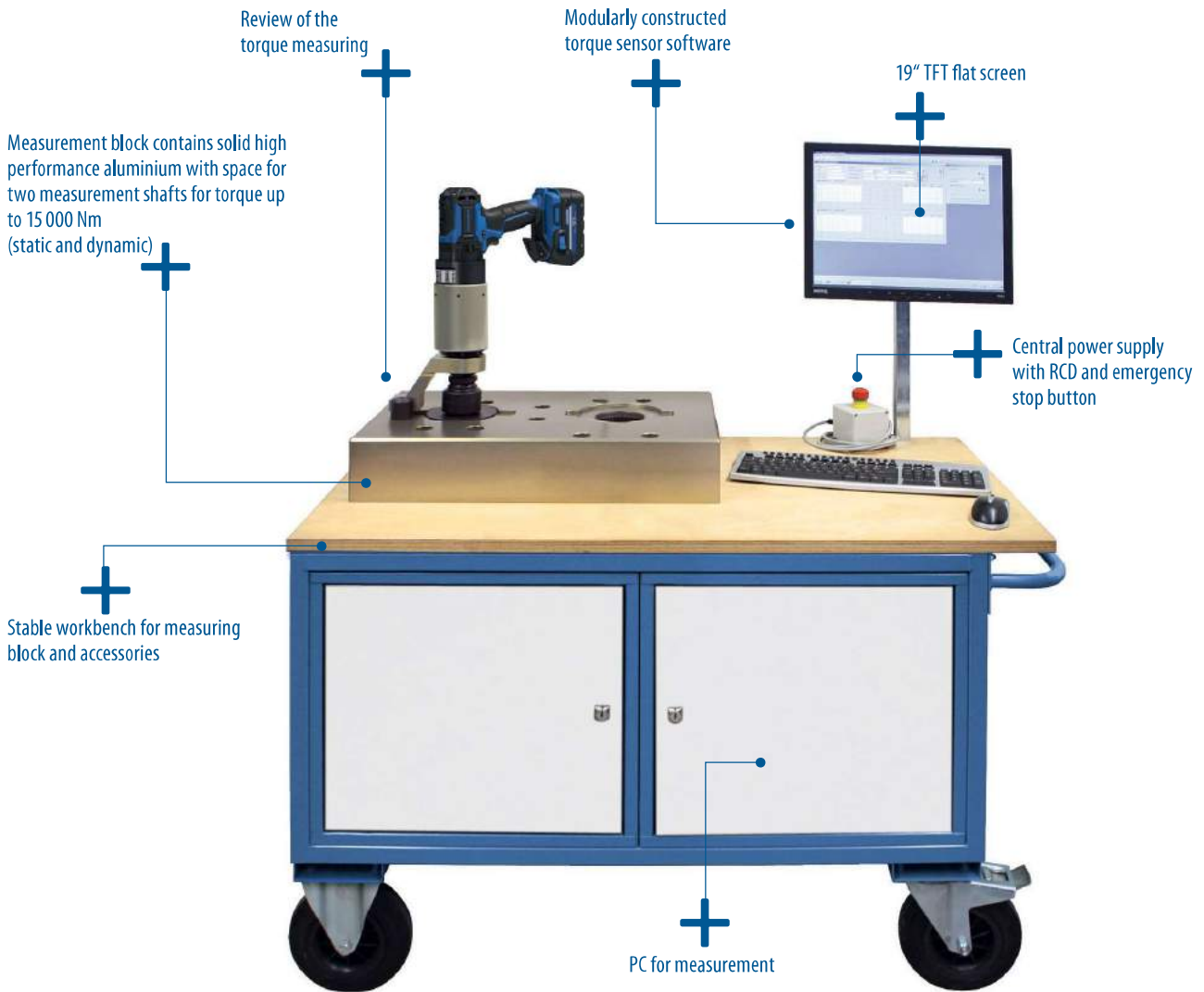
SCOPE OF DELIVERY

- › DEVICE
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- › OPERATING MANUAL
- › FACTORY CALIBRATION
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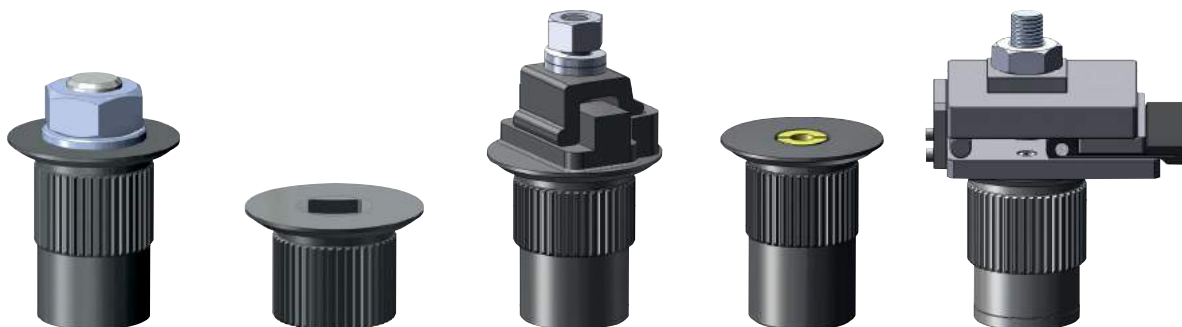


THE TORQUE TESTING BENCH TECHNOLOGY

LDP SERIES, 100 - 15000 Nm



Optional accessories - Bolt adapter



DYNAMIC TORQUE MEASUREMENT

If one considers the influencing factors that arise during the production of a correct bolted connection, it can be seen that the greatest influence is spread to the following factors based on the bolt itself: thread type and condition, grade, diameter, length, rotation speed – the list could be continued indefinitely.

For this reason, there are still no recommended measurement regulations from any of the official bodies for the traceable determination of dynamic torques. Torque measurements in which the resistance of the bolt connection is simulated via mechanical brake systems or similar, don't take into account significant influencing factors.

Static and dynamic torque measurement up to 15000 Nm

The torque testing bench system takes the actual aspects of your bolting applications in practice into account as much as is feasible. Original bolts with all the influencing factors that act on them are measured to determine the dynamic torques.

Correction factors are not necessary

The value determined during measurement is actually equivalent to the dynamic torque applied to the bolted connection. Subsequent addition of correction factors for hard or soft bolting operations is not necessary. This allows you to implement rational and error-free measurement in all application cases.

The modular kit

The interface between bolt and test bench is the so-called bolt adapter. The attachment of the bolt to the bolt adapter is simple. The bolted connection can be changed at any time, even during measurements. Special adaptations are just as easy with this system as the direct use of standard female hexagon inserts for static torque measurement of hydraulic wrenches, torque multipliers and torque wrenches.

Module for different languages

Certificates in various languages are increasingly required due to the international use of bolting systems. This is no longer a problem with the language module. The languages of all previously created factory calibration certificates can be changed during measurement and afterwards. Over 15 European and Asian languages are currently available.

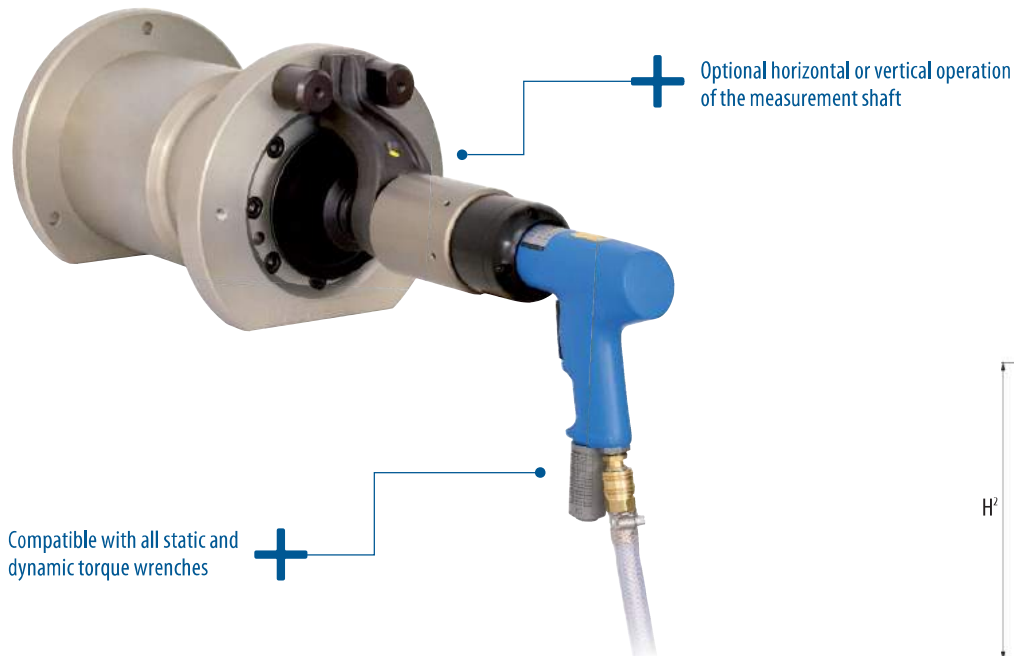
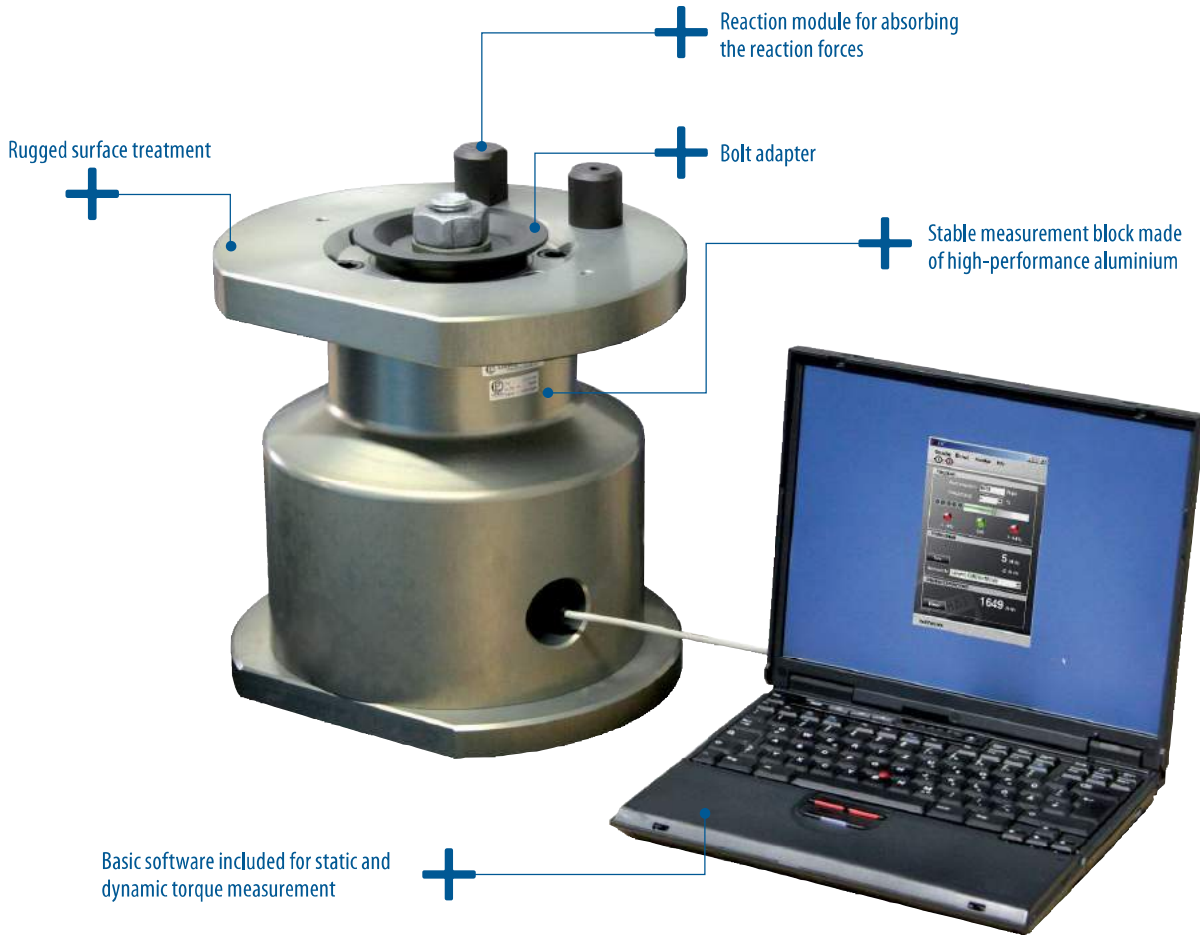


Module for graphical evaluation

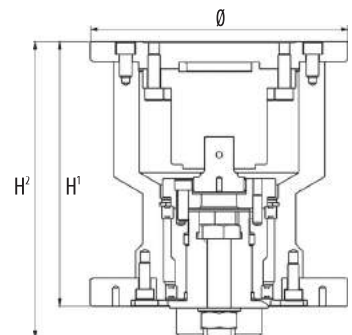
The average values of all measurement series are recorded graphically and shown on the factory calibration certificate. The torque curve is recorded up to the maximum value for hydraulic torque wrenches and manual torque multipliers.

THE TORQUE TESTING BENCH TECHNOLOGY

LTC SERIES, 100 - 5000 Nm



	LTC-10	LTC-30	LTC-50
\emptyset	276	276	336
H'	306	336	345
H''	346	376	387



Static and dynamic torque measurements up to 5000 Nm

Static and dynamic bolting systems must be regularly checked for their torque accuracy. The Torque Check (LTC) system was developed for simple, mobile and professional dynamic torque measurement.

Torque measurement with our system

With this model you can rely on a tried-and-tested, practical measurement of your bolted cases. As in the larger LDP series the dynamic torque is determined using an original bolt. The supplied bolt adapter can be exchanged and replaced.



Basic software with comprehensive utility

The basic software included with the system has comprehensive utilities for rapid static and dynamic torque measurement in metric and imperial units. German and English are available as operating languages.

At the end of each measurement, the system signals the operator immediately whether the determined values lie within the specified tolerances or not. The operator is constantly informed visually and numerically about the torque progress. This is particularly helpful when testing torque wrenches.

The basic software can be upgraded modularly to a complete test bench environment. So that the test bench grows from the entry model to a fully professional system together with your requirements.

The torque check is available for the following measuring ranges:

LTC-10	100–1 000 Nm
LTC-30	300–3 000 Nm
LTC-50	500–5 000 Nm

Influencing factors of the bolt connection

The aim of every bolt tightening operation is to achieve the required clamp force that is generated between two components being connected. The clamp force is influenced by numerous factors in the torque process.

This means that the expected clamp force may not be reached in the end because other influencing factors have reduced the force. Influencing factors can be the condition of the thread, lubrication, etc. It is therefore very important to know the bolted connection and relevant influencing factors before any bolt is tightened.

But how can the required clamp force be achieved with reproducible accuracy? The answer is: calibrate the system settings using original bolts.

Teach-in with original bolts

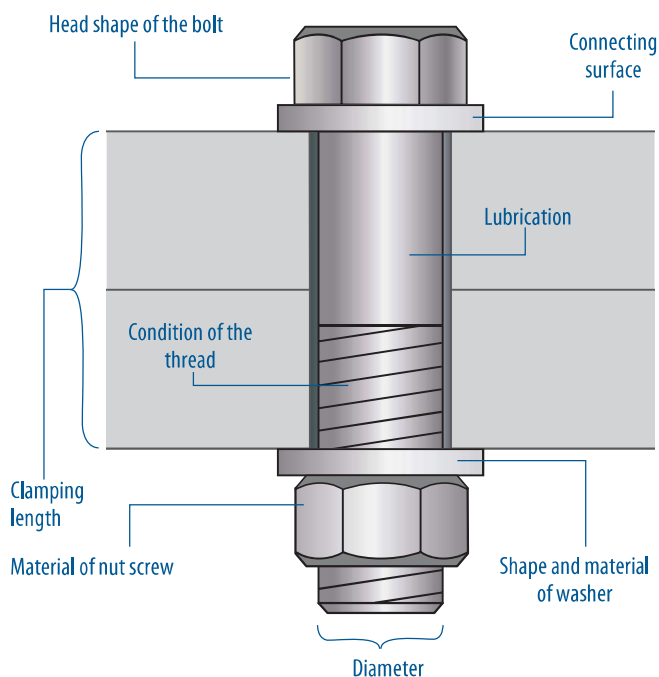
We know the influencing factors for bolt connections and take them into consideration during the test procedure.

Our philosophy is very close to practice. The bolt adapters in the torque testing benches are realised 1:1 with the real application case.

All influencing factors are taken into account within this process.

Even exotic bolting operations can be individually simulated with our torque testing benches. The entire system reacts flexibly to hard and soft, static and dynamic bolting operations.

At the end of measurement, each device receives the individual factory calibration certificate.





SPECIAL SOLUTIONS FOR CUSTOMER SPECIFIC REQUIREMENTS

GATE VALVE
WRENCH LDA-S



GATE VALVE
WRENCH LDE-S



GATE VALVE
WRENCH LEW-S



SIDE POWER
WRENCH LES



SIDE POWER
WRENCH LPS



RAILWAY TORQUE
WRENCH LDB



HEAVY DUTY
TORQUE WRENCH
LHD



THE GATE VALVE WRENCHES SERIES LDA-S, LDE-S, LEW-S

Microprocessor-controlled switch-off electronics +

Brushless Technology low-maintenance +

Torque values readable on the label +

Gentle opening and closing of gate valves +

System power: 270 Wh
Powerful 90 Wh (18 V/5 Ah)
lithium-ion battery +

Ergonomic grip for safe & non-fatiguing use +

Infinitely adjustable breakaway torque for individual settings on your gate valves +

With LED status signal +

Optional: counter – bidirectional +

1. Gang		2. Gang	
250 Nm	1	180 Nm	Nm
300 Nm	2	200 Nm	Nm
410 Nm	3	220 Nm	Nm
500 Nm	4	240 Nm	Nm
590 Nm	5	260 Nm	Nm
700 Nm	6	280 Nm	Nm
800 Nm	7	300 Nm	Nm

LDE-S (electric)
Display with integrated counter

LEW-S (electric)





Open every gate valve with these tools

Our gate valve wrenches are derived from the development of precision torque wrenches. Once again, unnecessary weight has been saved in this new generation. At the same time, the mountings of the moving parts in the rugged planet gear unit were improved, leading to an enormous increase in service life of the entire machine.

Impact-free and accident-free work, even with difficult gate valves

Our gate valve wrenches work fast and reliable. The electronically infinite torque settings and the soft start-up behaviour of the motor make an unexpected tearing away of the gate valve spindle impossible.

Optimal working weight of just 3.9 kg with a breakaway torque of over 900 Nm

Our gate valve wrenches are consistently weight-optimised without losing any operating comfort or the necessary safety. The complete motor unit can be rotated through 360° in all models and adapts comfortably to your application. The reaction forces are securely accommodated by the device. The operator can easily open even jammed gate valves.

Various drive systems for flexible applications

The gate valve wrenches are available with electric or cordless power systems. Determine for yourself about the gain in output, safety, flexibility and time when opening/closing your gate valves in your pipe network.



SERIES LDA-S

Robust battery technology for gate valve wrenches

The cordless gate valve wrench battery equipment is a real highlight under the gate valve wrenches. Battery-operated but just as strong as a mains-based AC wrench, it provides a powerful breakaway torque of max. 900 Nm. Even with this design, the torque can be reduced during operation without reducing the speed until the best possible security is achieved for the gate valve and the operator.

Flexible maintenance work and pipe network maintenance

From now on, you can work with your gate valve wrench whenever you want, wherever you want and as long as you want to. Our gate valve wrenches work with lithium-ion technology (Li-Ion) instead of conventional nickel-cadmium batteries (Ni-Cd). By characteristic these offer 100 % more operating time per charge when compared to Ni-Cd batteries. This provides you with peak performance during the entire usage time without loss of speed or torque.



Scope of delivery

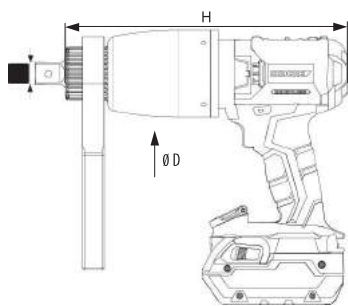
- > Device
- > Reaction arm, straight (light alloy)
- > 3x Lithium-ion battery (90 Wh/18 V/5 Ah)
- > Charger 220-240 V; 50/60 Hz or 110-120 V; 50/60 Hz for USA
- > Tool box
- > Operating instructions



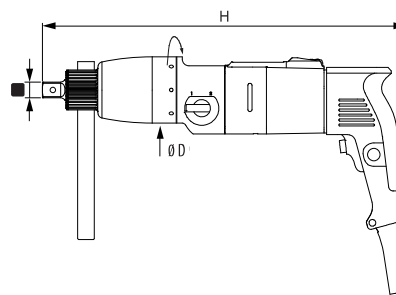
Optional accessories

- > Telescopic slide rod
- > Hand lever extension (approx. 800 mm long)
- > Charger with 12/24V connector (specifically LDA-S)
- > Counter – bidirectional
- > Adapter 3/4" on conical square drive; 32 or 50 mm
- > Cardan joint
- > Hand wheel adapter

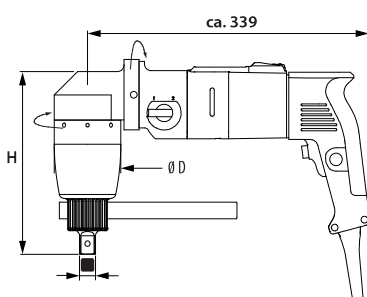




LDA-S – battery-operated



LDE-S – electric straight version



LEW-S – electric angled version

Typ	~ N·m max ^{*1}	~ lbf·ft max ^{*1}	~ U/min	■	Ø D mm	H mm	kg ^{*2}
LDA-05S	500	370	46	3/4"	80	255	3.3 ^{*3}
LDA-07S	700	520	29	3/4"	80	287	3.9 ^{*3}
LDA-09S	900	670	23	3/4"	80	287	3.9 ^{*3}
LDE-075S	770	570	25	3/4"	80	440	5.1
LDE-09S	900	670	17	3/4"	80	440	5.2
LEW-09S	900	670	18	3/4"	80	220	6.5

^{*1} Breakaway torque in 1st gear ^{*2} Without reaction arm
The continuous sound pressure as per DIN 455635 is < 70 dB(A)

^{*3} With Battery: 740g Other torques on request
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Vibration is less than 2.5 m/s²



THE SIDE POWER WRENCH

LES/LPS SERIES

- Optimised design enables space-saving positioning parallel to the tie rod
- Patented switch-off electronics protected against spray water and moisture
- Infinitely adjustable torque settings with electronic overload protection
- Display with integrated counter and countdown function
- Patented tandem gear pulley for secure transmission of large torques up to 4800 Nm
- Torque values readable on the label
- Braked 360° pivoting drive unit enables simple positioning on the tie rod
- Various wrench widths with reduction inserts ensure universal application options

LES-09 series



LPS series (pneumatic)



Accessories: Hexagon adapter

⊙	36 mm	41 mm	46 mm	50 mm	55 mm	60 mm	65 mm	70 mm	75 mm	80 mm
55	•	•	•							
60	•	•	•	•	•					
70	•	•	•	•	•					
80	•	•	•	•	•	•	•	•		
95						•	•	•	•	•



Specially developed for working on plate heat exchangers

We have specially developed various series of side power wrenches in this sector for the safe assembly and disassembly of plate heat exchanger systems. They work fast and reliable, are weight-optimised and designed to be user-friendly.

Regardless of whether your exchanger systems are equipped with or without thrust bearings, we have the appropriate system for all types to make your work as easy and comfortable as possible.

Our side power wrenches are available with electric or pneumatic drives.



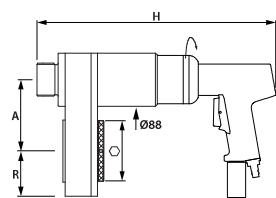
The alternative for smaller plate heat exchangers

The LES-09 model is our entry model with a torque up to 1600 Nm. These side power wrenches are impressive because of their practical and simple operation, particularly for smaller plate heat exchanger versions.

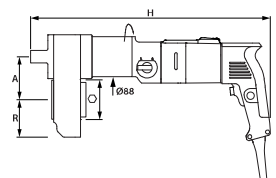
High-performance aluminium ensures lower weight and the rotating hand grip adapts individually to the requirements of the user. The enormous bolting speed that is characteristic.

The set includes a hexagon adapter for the next smallest wrench width, including the holder for attaching the adapter to the basic unit.

Technical data



LPS - pneumatic



LES - electric

Type	~ N-m max ^{*1}	~ lbf-ft max ^{*1}	~ U/min ^{*2}	∅ mm	A/R mm	H mm	kg ^{*3}
LPS-1/60	3000	2200	7	60	112/61	396	10.0
LPS-1/80	3600	2650	5	80	118/75	396	12.0
LPS-1/95	4800	3500	4	95	135/95	396	13.0
LES-16/60	3000	2200	7	60	112/61	503	11.1
LES-16/70	3600	2650	5	70	118/75	503	11.7
LES-16/80	3600	2650	5	80	118/75	503	11.7
LES-16/95	4800	3500	4	95	135/95	503	13.6
LES-09/55	1600	1180	13	55	86/75	480	10.0
LES-09/60	1600	1180	13	60	86/75	480	9.8

^{*1} Series LES: Breakaway torque in 1st gear

^{*1} Series LPS: Breakaway torque at 7 bar

The LES-09 series is supplied with a support plate (reaction arm not required)

^{*2} Series LES: Maximum speed in 2nd gear

^{*2} Series LPS: Maximum speed at 7 bar

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^{*3} Without reaction arm

Vibration is less than 2.5 m/s²

Scope of delivery

- › Device
- › Reaction arm, straight (light alloy) (only LES-16/LPS)
- › 1x Hexagon adapter (only LES-09)
- › 1x Holder (only LES-09)
- › Tool box
- › Operating instructions



Optional accessories LES/LPS

- › Reaction arm cranked with lock on function made of chrome vanadium steel (only LES-16/LPS)
- › Hose (4 m, only LPS)
- › Maintenance unit (only LPS)
- › Further hexagon adapter
- › Further holder



YOUR SPECIALIST IN HIGH LEVEL TORQUE BOLTING TECHNOLOGY



From pioneer to high-tech centre

For more than 45 years, we have represented quality and innovation in all areas of bolting technology.

A range manufactured on almost 100 % state-of-the-art machining centres ensures the outstanding quality and precision of our torque wrenches.

The difference is simply in the detail. Our machines are Made in Germany.

We develop the torque wrenches for your future

Our specialists develop your torque wrenches with state-of-the-art construction and analysis methods (CAD/CAM/FEM). If a suitable solution is not available in our product range, we can design a specifically customised solution for you. Your applications are our challenge.



Precision testing before shipping

In our own calibration laboratories, all dynamic devices are precisely measured and configured before they are sent to you. The torque deviation is usually significantly under 3% for identical bolting operations.

The individual factory calibration certificate is the confirmation that is required by every QM system as per DIN EN ISO 9001:2008.

CONSULTATION AND TRAINING BY SPECIALISTS



Always the right solution for you

Our experts can advise you on site and analyse your application with you in order to offer the appropriate system.
Our extensive range of products, offers you the professional solution required.

In-house training

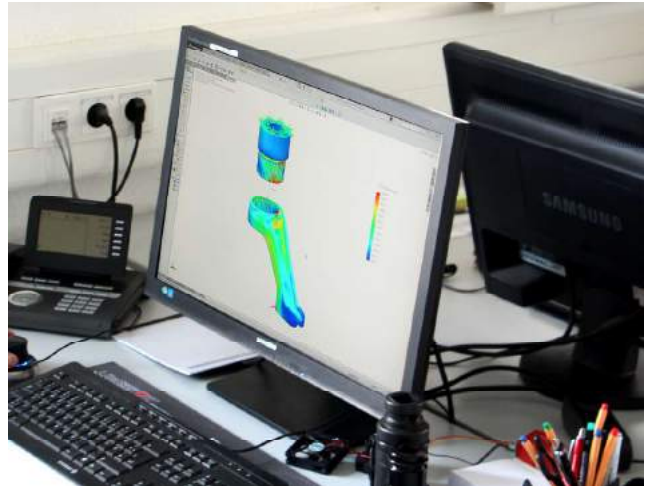
Customer safety instructions and training courses are available at our in-house training centre. Every participant is subsequently issued with a certificate as verification of training.



SPECIAL REACTION ARM VERSIONS

The reaction arm of a high-torque wrench is one of the most important components on the device. It absorbs all reaction forces produced during bolting operations. It therefore has to be stable. In addition, reaction arms require a place in their surroundings where they can support themselves. Therefore, they not only need to be stable, but also suitable for a variety of environments.

As bolts can be located anywhere, it is possible that the standard reaction arm does not always fit and only a custom design will correctly absorb the reaction force. We specialise in the design of custom reaction arms. Custom reaction arms can be built and force effects simulated (FEM) in our own development department in Vaihingen/Enz.



Special reaction arms



THE FACTORY CALIBRATION CERTIFICATE

WERKZEUGE FÜR'S LEBEN

GEDORE Torque Solutions GmbH
Bertha-Benz-Straße 12
71665 Vaihingen/ Enz
GERMANY
www.gedore-torque-solutions.com

Factory CALIBRATION CERTIFICATE

for Battery torque wrench

Date: 10.03.2018
Type: LDA-22
Serial No: DA09.00107
Inventory No:
Model Year: 2018

Manufacturer: LÖSOMAT
Inspector: Max Mustermann
Temperature: 23,7 °C
min. torque: 250 Nm
max. torque: 2180 Nm
Tolerance: 5 %

Bolting Adapter:
M20x90: II 1-3
M24x120: I 1, II 4-7
M30x130: I 2-4
M36x130: I 5-7

MEASURED VALUES 1. Gear [Nm]											EVALUATION				
Set.	1	2	3	4	5	6	7	8	9	10	Ave.	% Dev.	95% Value	105% Value	Sensor
1	860	857	854	853	860						857	0,38	814	900	
2	1407	1362	1383	1359	1392						1381	1,47	1312	1450	
3	1824	1837	1849	1835	1784						1826	1,37	1735	1917	
4	2149	2213	2208	2224	2177						2194	1,40	2084	2304	
5	2500	2490	2500	2478	2509						2495	0,47	2371	2620	
6	2777	2852	2812	2827	2823						2818	0,97	2677	2959	
7	3207	3237	3166	3210	3182						3200	0,86	3040	3360	

MEASURED VALUES 2. Gear [Nm]											EVALUATION				
St.	1	2	3	4	5	6	7	8	9	10	Mittel	% Abw.	95% Wert	105% Wert	Sensor
1	346	343	352	342	345						346	1,11	329	363	
2	533	524	532	544	532						533	1,34	506	560	
3	621	636	618	619	636						626	1,44	595	657	
4	771	788	798	787	786						786	1,23	747	825	
5	865	873	864	877	886						877	0,97	833	921	
6	988	981	997	988	1018						994	1,44	945	1044	
7	1106	1104	1089	1089	1122						1102	1,20	1047	1158	

Sensor data sheet (in order to their appearance):
1: Torque Sensor, Lorenz Messtechnik D-2271, SN: 102552, 15000 Nm
2: Torque Sensor, Lorenz Messtechnik D-2288, SN: 104305, 2000 Nm
All measured values in this document are executed with a regular proofed calibration equipment.
So that the lead back to ISO 9000 ff are guaranteed.

LFU: 201101171

- 1 Secure DataMatrix Code
- 2 Individual factory calibration certificate for every planetary gear torque wrench with individual serial number for clear identification
- 3 Transparency and safety results from deviation data taking the efficiency into consideration
- 4 Various languages available on request
- 5 Three to five complete measurement series per torque level depending on the device type
- 6 The torque values are duplicated on the tool label:

1. GANG 1. GEAR 1. VITESSE	
1	857 Nm
2	1381 Nm
3	1826 Nm
4	2194 Nm
5	2495 Nm
6	2818 Nm
7	3200 Nm

GEDORE

Ser.-Nr. DA09.00107
GEDORE Torque Solutions GmbH
Bertha-Benz-Str. 12/1665 Vaihingen/Enz
T. +49 70 42 / 84 41-0
Made in Germany

2. GANG 2. GEAR 2. VITESSE	
1	346 Nm
2	533 Nm
3	626 Nm
4	786 Nm
5	877 Nm
6	994 Nm
7	1102 Nm

GEDORE

Mj. 2018 Pmax. 560W
TYP LDA-22 C €
www.gedore-torque-solutions.com
Made in Germany

Individual factory calibration certificate for all planetary gear torque wrenches in the series: LDA/LAW, LDE/LEW, LPK/LPK-X, LKV, LDB and LHD
Tested on standard or original bolts.
We recommend annual tool calibration of the devices, a new factory calibration certificate can be issued following this inspection if required.







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